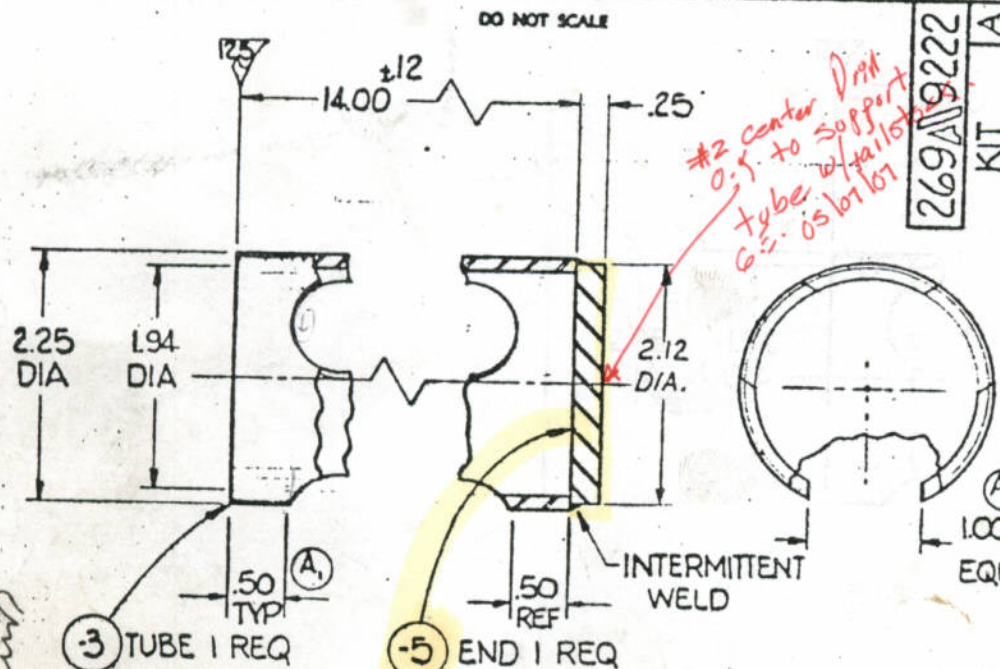


SHOP COPY

RELEASED FOR PROD.

DATE: 5/21/04 INT:

DATE	DESCRIPTION	AMOUNT	CHECK NO.	BANK
4/24/07	DEW			
6/10/08	DC			
12/7/12	BWS			



REVISIONS					
SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE
A		RELEASES S.O. N ^o 1	CH		

NOTES:

1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. WELD PER HP 11-1
3. BLACK OXIDE PER HP 4-50

1.00 WIDE SLOT (FULL RADIUS)
EQUALLY SPACED 3 PLCS

REDUCED SIZE PRINT

		1	-5	END	212 DIA .25	4130 STL BAR	MIL-S-6758	COND OPT
REQD	PART NO.	1	-3	TUBE	2250D .156" x .14	4130 STL TUBE	MIL-T-6736	TYPE I COND N
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL				
		UNLESS OTHERWISE SPECIFIED		DRWN	ENG	REL	7561	<p>PUNCH- 269A5050-45 BRG INSTALL</p> <p>HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA</p> <p>269A 9222</p>
		DIMENSIONAL TOLERANCES		CHK'D	226			
		3 PLACE DECIMAL $\pm .010$		APP'D				
		2 PLACE DECIMAL $\pm .03$		APP'D				
		ANGULAR $\pm 0^{\circ}30'$		APP'D				
		DIMENSIONS TO BE MET BEFORE PLATING.		APP'D				<p>SCALE FULL</p> <p>CODE 02731 SHEET 1 OF 1</p>
		CORNER RADIUS .052 ON C/BORES AND SPOT FACES OF 1.250 DIA OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.		APP'D				
				APP'D				
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY					
APPLICATION		QTY REQD						

BIRMINGHAM-PORT CLAREMONT, MASS. 11

YELLAND "B" SIZE FORM 9413 REV. 1-67